**Instructions for the Manuscript Preparation**

C001

20mm

**to Authors of Papers in LEM21-2025**

First AUTHOR1, Second AUTHOR2 and Other AUTHORs3

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2 Affiliation of the second author including E-mail address

3 Affiliation of all other authors with E-mail address, if necessary

12mm

**Abstract:**

12 mm

The abstract should be written in **English** **with about 100-200 words**. It should provide a brief summary of the content of your paper. Begin typing your abstract **40 mm** from**the top margin of 20 mm**. It should be ***centred*** across the page, indented 12 mm from the left and right page margins and***justified***. The heading **Abstract** should be typed in **Times New Roman 10 point bold** font. The body of the abstract should be in Times New Roman 10 point**normal**. The abstract should be written in **English** **with about 100-200 words**. It should provide a brief summary of the content of your paper. Begin typing your abstract **40 mm** from**the top margin of 20 mm**. It should be ***centred*** across the page, indented 12 mm from the left and right page margins and***justified***. The heading **Abstract** should be typed in **Times New Roman 10 point bold** font. The body of the abstract should be in Times New Roman 10 point**normal** (166 words in this example).

60 mm

Outside

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14 mm

Inside

Margin of

22 mm

**Keywords:** CAM, Multi-axis control, Geometric simulation, Surface roughness, Optimization (3-5 words)

82 mm 10 mm 82 mm

1. **Introduction**

Papers submitted must be **original**, and **previously unpublished**. They should be written in English and the units are SI. **Copyright** of the materials published in the proceedings of LEM21-2025 belongs to the Japan Society of Mechanical Engineers, JSME.

**Conference website:**

<https://www.jsme.or.jp/event/25-206/>

<https://scoop-japan.com/kaigi/lem21_2025/index.html>

1. **Format of Page**
	1. **Title, Authors, and Abstract**

All manuscripts should be prepared on **A4** paper (297 x 210 mm) using **Times New Roman** with single line spacing, unless otherwise specified. **The manuscript should be between 3 and 6 pages** in length, and **submitted in a PDF file on the conference website.**

The text should be arranged in the following order: Abstract, Keywords, Introduction, Materials and Methods, Experiments and Simulations, Results, Discussion, Conclusions, Acknowledgements, References, and so forth. Use short paragraphs wherever possible. Express ideas clearly, and avoid using slang. Abbreviations should be explained in the text. If many abbreviations are used, a table of abbreviations should be included.

The **paper title** and **authors** should be exactly in the format as indicated in this template in order to maintain uniformity throughout the Proceedings. The **title** should be **centred** and **capitalized** with upper/lower case **Times New Roman 16 point bold**. In the case of plural lines of paper title, there is 20-point width of line spacing. Leave one carriage return between the paper title and authors.

20 mm

Authors’ names should be centred with **Times New Roman10-pt. plain** font. **Given name** should be lowercase except for the first letter, which uses uppercase, and the **family name** should be uppercase. Addresses and affiliations of the authors, including country should be centred, using uppercase for the every first letter.

Affiliations of authors should be indicated by superscript numbers as in the example. **Do not use academic titles**. (Prof., Dr., etc.)

Abstract should be with about 100-200 words. The heading **Abstract** should be typed in **Times New Roman 10 point bold** font. Leave one carriage return between the abstract and the keywords.

Type the keywords below the abstract, using the same format. Leave one carriage return between the abstract and the keywords. The appropriate number of **keywords** is **3 - 5** and each keyword should be **capitalized**. The main text, acknowledgement and references should be typed in **Times New Roman 10 point** too.

* 1. **Margin, Font and Line Spacing**

Your manuscript must fit within the required margins. Set your margins for the pages at **20** mm for the top margin and **20** mm for bottom, 22 mm for left, and 14 mm for right. The first page and all **uneven** pages should have a **right hand** layout: right margin 14 mm and left margin 22 mm. The **even** pages should have a **left hand** layout: left margin 14 mm and right margin 22 mm. The text area for your manuscript must be 174 mm wide and 250 mm high. Do not place any text outside this area**.**

The font in the manuscript is **Times New Roman** recommended. Please avoid Arial, Helvetica and Sans-serif fonts, if there is no proper reason.

Each line in any paragraph is in single-spaced with 12 point between lines.

* 1. **Headings and Its Indentation**

The section headings should be capitalized. There is one line spacing before the headings, but none in the case of the first and the second level headings successively next to each other line. Use a 7.1 mm (nearly 20 pt) hanging indent to accommodate the number of the first, the second, and so far level headings. If possible, the main body should have no more than two levels of section headings (e.g., 3.1 but not 3.1.1).

The first line of all new paragraphs should be indented 4.2 mm (nearly 12 pt).

1. **Text, Mathematical expression, Figures and Tables**

Begin typing the main body of your paper **100 mm from the top** margin in the first page. Use a two-column format, and set the spacing between the columns at 10 mm, so that the column width is 82 mm.

Please use a consistent spelling style throughout the paper (US or UK). For example, “center” (US) or “centre” (UK).

All mathematical expressions should be numbered in parentheses and typed.

|  |  |
| --- | --- |
| Result (Saitama, 2011)= Organizing (Saitama) ∙ Participants (2011)= ∞  | (1) |

Equations should be justified to the left margin and numbered at the right margin. Leave 6 points before and 6 points after the equation,

Each figure must be pasted on the appropriate place in the text. The lettering should be proportionate carefully so that it does not become illegible or unclear. Figure and Equation can be abbreviated to Fig. or Eq. unless these words appear on the top of sentences. For example, Equation (1) is the evaluation of the conference result and etc. Or the evaluation is represented in Eq. (1).



Figure 1: Diagram of conference processing.

In preparing figures and tables, please make sure that all lettering inside the figures and tables is no smaller than **8** point, even if they are superscript or subscript as shown in Fig. 1.

References should be cited in the text by numbers in square brackets as [1] or [1-2]. They should be numbered in sequence as they first appear in the text and be listed together at the end of paper. All references listed must be cited, and all cited references must be included in the reference list. Each citation is followed by a full stop.

The format for references is as follows: Last name, initial, year of publication, full paper title, journal name, volume, number, first and last page. Use only common abbreviations in journal names.

1. **Conclusion**

In your sending the PDF file though the website, please give special attention to the naming of your PDF file: The file name must consist of the last three digits of the paper ID (e.g., C000001 that is the total serial number of paper received.), and the first author’s surname. For example, C001\_Surname.pdf.

**Acknowledgement**

Please do not number the headings of acknowledgement and references. The Programme Committee appreciates in advance your compressing the PDF file size as small as possible.

Table 1: Web site and Contact addresses.

|  |  |
| --- | --- |
| Web site | <https://www.jsme.or.jp/event/25-206/><https://scoop-japan.com/kaigi/lem21_2025/index.html> |
| E-mail address of Organizing Committee | lem21\_mmt@jsme.or.jp  |

**References**

[1] Website: www.jsme.or.jp/mmt/lem21Kitakyushu/

[2] Author, F., Editor, S. and Organizer, T., 2009, Leading Edge of Manufacturing, Trans. Japan Soc. Mech. Eng., Vol.53, No. 785 (C series), pp.340-346 (in Japanese).